

Novel fluoros prolinol as a pre-catalyst for catalytic asymmetric borane reduction of various ketones

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Abstract—Novel prolinol carrying two perfluorohexylethyl groups at the α -position was prepared from L-proline as a starting chiral substrate. Catalytic asymmetric reduction of various ketones, including mono-, di-, and trifluoromethylated acetophenones, using fluoros oxazaborolidines derived from fluoros prolinol afforded the corresponding alcohols in good to excellent yields and with high enantioselectivities (up to 93.2% ee). The fluoros prolinol was recovered without any fluoros solvents or silica gel by simply cooling the organic phase and filtration. © 2007 Elsevier Ltd. All rights reserved.

1. Introduction

Since the first report of a catalytic reaction using an organic/fluoros liquid/liquid biphasic system (FBS) as an environmentally benign recyclable system by Horváth and Rábai,¹ there have been many successful examples of catalytic asymmetric reactions using a catalyst with fluoros ponytails as well as the recovery of fluoros catalyst under a liquid/liquid FBS system.² However, this system has a serious drawback, in that fluoros solvents, which are more expensive than

ordinary organic solvents, are needed in the liquid/liquid biphasic system. Gladysz et al.,³ Ishihara et al.,⁴ and Mikami et al.⁵ have independently reported the use of fluoros achiral catalysts in a 1,4-addition reaction, direct amide condensation, and Friedel–Crafts reaction as well as in the recovery of the catalysts *without the use of fluoros solvents* (Fig. 1).

These reactions involve a new concept, i.e., *temperature-dependent organic/fluoros liquid/solid phase separation*, which has some advantages, such as the ability to use

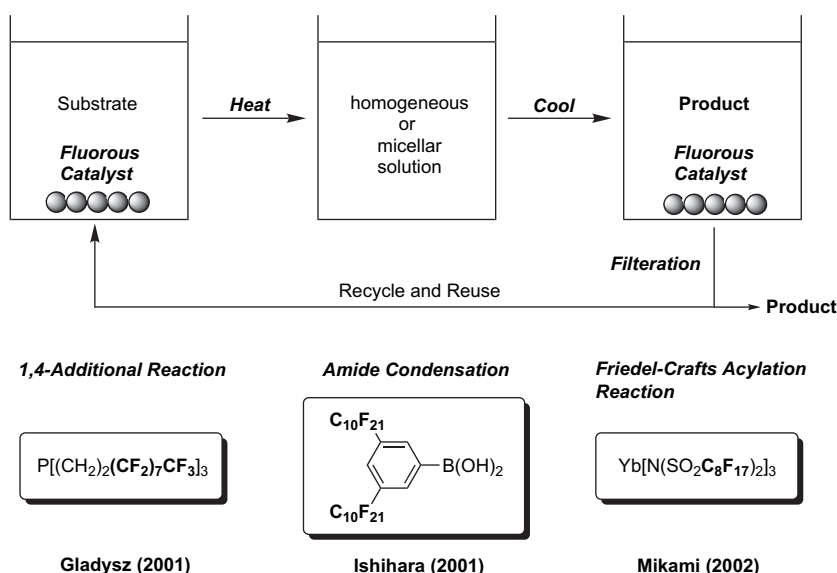
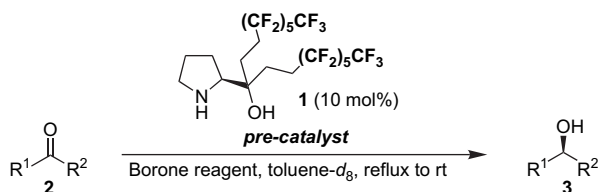


Figure 1. Reported examples of synthesis using a liquid/solid biphasic system without fluoros solvent or silica gel.

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ordinary organic solvents, no need for expensive fluorosolvents or silica gel,⁶ and a significant decrease in the number of steps. In particular, after the reaction with fluorosolvent catalyst is carried out under homogeneous or micellar conditions at an elevated reaction temperature, the fluorosolvent catalyst can be recovered by simple cooling and filtration of the precipitate. However, no report of a catalytic *asymmetric reaction* using fluorosolvent asymmetric catalyst based on this concept has appeared in the literature.

We describe here the synthesis of a novel fluorosolvent solid prolinol^{7,8} carrying two perfluorohexylethyl groups at the α -position, the asymmetric borane reduction⁹ of a variety of ketones including mono-, di-, and trifluoromethylated acetophenones using this fluorosolvent prolinol as a pre-catalyst, and the recovery of fluorosolvent pre-catalyst **1** without any fluorosolvents or silica gel (Scheme 1).

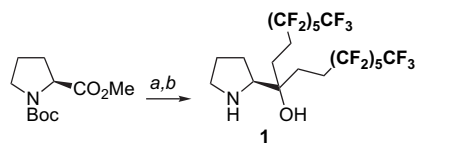


Scheme 1. Asymmetric reduction of ketone using novel fluorosolvent prolinol **1**.

2. Results and discussion

2.1. Synthesis of fluorosolvent prolinol

Fluorosolvent prolinol **1** was synthesized as follows (Scheme 2). Treatment of *N*-(*tert*-butoxycarbonyl)proline methyl ester with perfluorohexylethyllithium, prepared by reacting commercially available perfluorohexylethyl iodide (8,8,8,7,7,6,6,5,5,4,4,3,3-tridecafluorooctyl iodide) and *t*-BuLi, produced *N*-Boc fluorosolvent prolinol in 57% yield and subsequent deprotection of *N*-Boc fluorosolvent prolinol with trifluoroacetic acid (TFA) led to the fluorosolvent prolinol **1** in quantitative yield.

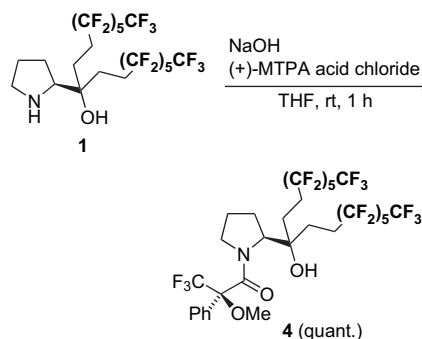


Reagents and conditions: (a) *t*-BuLi, $\text{CF}_3(\text{CF}_2)_5\text{CH}_2\text{CH}_2\text{I}$, Et_2O , -78 to 0°C , 2 h, 57%; (b) CH_2Cl_2 - $\text{CF}_3\text{CO}_2\text{H}$ (v/v = 1/1), 0°C to rt, 1.5 h, quant.

Scheme 2. Preparation of fluorosolvent prolinol **1**.

As shown in Scheme 3, the enantiomeric purity of fluorosolvent prolinol **1** was determined to be $>99\%$ ee by ^1H , ^{19}F NMR, and GC analyses of the crude reaction mixture of (+)- α -methoxy- α -(trifluoromethyl)phenylacetic acid ((+)-MTPA) amide derivative **4**, prepared by reacting fluorosolvent prolinol **1** with (+)- α -methoxy- α -(trifluoromethyl)phenylacetyl chloride in the presence of sodium hydroxide.

The content of the fluorine atoms in fluorosolvent prolinol **1** is 62.27% and prolinol **1** can be classified as a heavy fluorosolvent compound. Fluorosolvent prolinol **1** was a white solid that was



Scheme 3. Transformation of fluorosolvent prolinol **1** to Mosher amide.

insoluble in a small amount of ordinary organic solvent and FC-72.

2.2. Optimization of reaction conditions

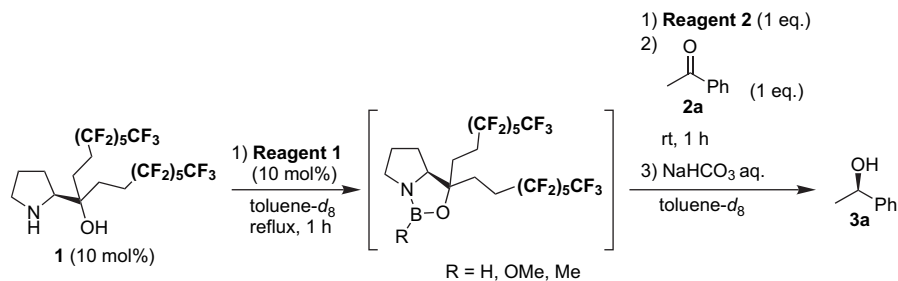
We initially investigated the effects of boron reagents for preparing oxazaborolidine as well as a stoichiometric reducing agent on the enantioselectivity and yield in the reduction of acetophenone **2a** using fluorosolvent prolinol **1** as a pre-catalyst. The results are summarized in Table 1.

When borane–tetrahydrofuran ($\text{BH}_3\cdot\text{THF}$) complex was used not only as a reagent to prepare the fluorosolvent oxazaborolidine but also as a reducing agent, the corresponding alcohol **3a** was obtained in 85% yield with 73.0% ee (entry 1). Among other boron reagents examined, such as trimethoxyborane ($\text{B}(\text{OMe})_3$)¹⁰ and trimethylboroxine, in place of $\text{BH}_3\cdot\text{THF}$ as a reagent to prepare the oxazaborolidine, $\text{B}(\text{OMe})_3$ gave the best enantioselectivity (93.2% ee, entry 2). Borane–dimethyl sulfide ($\text{BH}_3\cdot\text{SMe}_2$) complex and catecholborane¹¹ as a reducing agent were not effective compared to $\text{BH}_3\cdot\text{THF}$ complex (entries 4 and 5).

2.3. Catalytic asymmetric reduction of various ketones

Next, various ketones were investigated under the reaction conditions using $\text{BH}_3\cdot\text{THF}$ or $\text{B}(\text{OMe})_3$ as reagents to prepare the oxazaborolidine and to reduce the ketones. The results are summarized in Table 2.

Chiral oxazaborolidine ($\text{R}=\text{H}$), derived from $\text{BH}_3\cdot\text{THF}$ complex, was not an effective catalyst in the enantioselective reduction of some acetophenones carrying electron-donating or electron-withdrawing groups at the 4-position of the phenyl group and gave the corresponding alcohols **3a–e** with lower enantioselectivities (71.0–74.4% ee, entries 1–4). On the other hand, as shown in Table 2, reduction using $\text{B}(\text{OMe})_3$ as a reagent to prepare the oxazaborolidine ($\text{R}=\text{OMe}$) gave much better enantioselectivities. Reduction of acetophenone **2a** proceeded smoothly to give the best enantioselectivity (93.2% ee, entry 6). Other acetophenones **2b–e** carrying methyl, methoxy, chloro, and trifluoromethyl groups at the 4-position on the phenyl group gave the products **3b–e** with good to high enantioselectivities (entries 2–5). The reduction of 4-acetylpyridine **2f** also proceeded smoothly to give the corresponding alcohols **3f** with 90.2% ee (entry 11). α -Tetralone **2h** also participated in the reduction to produce the alcohol **3h** in 95% yield with high enantioselectivity (entry 13). Unfortunately, however, pinacolone

Table 1. Screening of reagents for asymmetric reduction^a

Entry	Reagent 1	Reagent 2	Yield ^b (%)	Isomer ratio ^c (<i>R/S</i>)	ee ^c (%)	Conversion ^b (%)	Recovery of 1 ^d (%)
1	BH ₃ ·THF ^e	BH ₃ ·THF ^e	85	86.5:13.5	73.0	>99	59
2	B(OMe) ₃	BH ₃ ·THF ^e	78	96.6:3.4	93.2	>99	43
3	Trimethylboroxine ^e	BH ₃ ·THF ^e	83	81.6:18.4	63.2	>99	63
4	BH ₃ ·THF ^e	BH ₃ ·SMe ₂ ^e	83	81.9:18.1	63.8	95	86
5	BH ₃ ·THF ^e	Catecholborane ^e	51	69.3:30.7	38.6	66	40

^a The reaction was carried out with fluororous ligand **1** (0.1 mmol) and acetophenone **2a** (1 mmol).

^b Determined by ¹H NMR.

^c Determined by HPLC analysis with DAICEL Chiralcel OD-H column.

^d After quenching of the reaction, removal of the aqueous phase, and storage at –30 °C for 40 h, the supernatant was removed via syringe and the fluororous ligand was determined by weighing the residue.

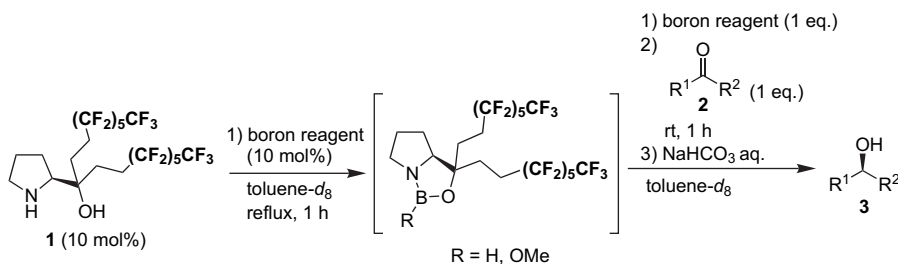
^e THF solution (1.0 M) was used.

2g gave the product **3g** with much lower enantioselectivity (30.4% ee, entry 12).

Significantly, the enantioselectivities of the alcohols **3** using the fluororous oxazaborolidine derived from B(OMe)₃ are much better than those using BH₃·THF. These results can be explained by an increase in the Lewis acidity of the boron atom of the oxazaborolidine in the transition state.¹² In all

cases, ligand **1** was recovered by filtration from the suspension in good yield (up to 84%).

To further expand the utility of this fluororous oxazaborolidine-catalyzed asymmetric reduction, three fluoromethylated ketones **5** were examined, as shown in Table 3. α -Monofluorinated and difluorinated acetophenones **5a,b** participated in the reaction to give the corresponding

Table 2. Asymmetric reduction of various ketones^a

Entry	Boron reagents	Ketones 2	R ¹ , R ²	Yield ^b (%)	Isomer ratio (<i>R/S</i>)	ee (%)	Recovery of 1 ^c (%)
1	BH ₃ ·THF ^d	2a	Me, Ph	85	86.5:13.5 ^e	73.0 ^e	59
2	BH ₃ ·THF ^d	2b	Me, 4-MeC ₆ H ₄	82	87.2:12.8 ^e	74.4 ^e	63
3	BH ₃ ·THF ^d	2c	Me, 4-MeOC ₆ H ₄	>99	86.2:13.8 ^e	72.4 ^e	84
4	BH ₃ ·THF ^d	2d	Me, 4-ClC ₆ H ₄	69	85.5:14.5 ^e	71.0 ^e	58
5	BH ₃ ·THF ^d	2e	Me, 4-CF ₃ C ₆ H ₄	71	86.0:14.0 ^e	72.0 ^e	74
6	B(OMe) ₃	2a	Me, Ph	78	96.6:3.4 ^e	93.2 ^e	43
7	B(OMe) ₃	2b	Me, 4-MeC ₆ H ₄	76	96.1:3.9 ^e	92.2 ^e	32
8	B(OMe) ₃	2c	Me, 4-MeOC ₆ H ₄	83	94.4:5.6 ^e	88.8 ^e	66
9	B(OMe) ₃	2d	Me, 4-ClC ₆ H ₄	88	96.0:4.0 ^e	92.0 ^e	43
10	B(OMe) ₃	2e	Me, 4-CF ₃ C ₆ H ₄	91	93.0:7.0 ^e	86.0 ^e	54
11	B(OMe) ₃	2f	Me, 4-Pyridyl	50	95.1:4.9 ^f	90.2 ^f	72
12	B(OMe) ₃	2g	Me, <i>t</i> -Bu	>99 ^g	65.2:34.8 ^f	30.4 ^f	38
13	B(OMe) ₃	2h	α -Tetralone	95	94.4:5.6 ^f	88.8 ^f	41

^a The reaction was carried out with fluororous ligand **1** (0.1 mmol) and ketones **2** (1 mmol) in toluene-*d*₈.

^b Determined by ¹H NMR.

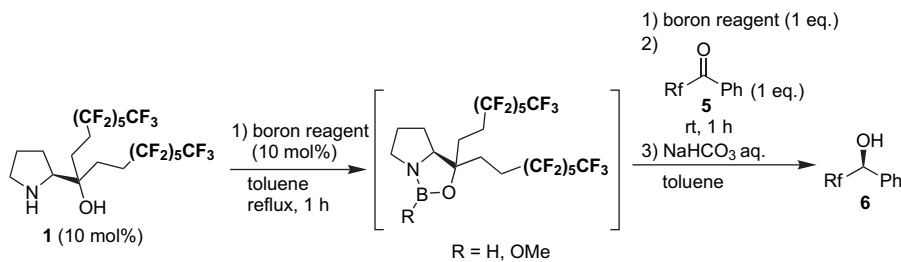
^c After quenching of the reaction, removal of the aqueous phase, and storage at –30 °C for 40 h, the supernatant was removed via syringe and the fluororous ligand was determined by weighing the residue.

^d THF solution (1.0 M) was used.

^e Determined by HPLC analysis.

^f Determined by GC analysis using InertCap CHIRAMIX (GL Sciences).

^g Determined by GC.

Table 3. Asymmetric reduction of various α -fluorinated ketones^a

Entry	Boron reagents	Ketones 5	Rf	Yield ^b (%)	Isomer ratio (<i>R/S</i>)	ee (%)	Recovery of 1 ^c (%)
1	B(OMe) ₃	5a	CH ₂ F	56	8.3:91.7 ^d	83.4 ^d	38
2	B(OMe) ₃	5b	CHF ₂	80	11.8:88.2 ^d	76.4 ^d	31
3	B(OMe) ₃	5c	CF ₃	85	50.6:49.4 ^e	0.8 ^e	40
4	BH ₃ ·THF ^f	5c	CF ₃	54	51.6:48.6 ^e	3.2 ^e	58

^a The reaction was carried out with fluorous ligand **1** (0.1 mmol) and ketones **5** (1 mmol).

^b Determined by ¹H or ¹⁹F NMR.

^c After quenching of the reaction, removal of the aqueous phase, and storage at $-30\text{ }^{\circ}\text{C}$ for 40 h, the supernatant was removed via syringe and the fluorous ligand was determined by weighing the residue.

^d Determined by HPLC analysis.

^e Determined by GC analysis.

^f THF solution (1.0 M) was used.

alcohols **6a,b** in good yields with high enantioselectivities (entries 1 and 2). However, the reduction of trifluoroacetophenone **5c** resulted in a significant decrease in the enantioselectivity (entries 3 and 4). There are two possible explanations for these results: (1) the carbonyl group of trifluoroacetophenone **5c** cannot coordinate to the boron atom of the oxazaborolidine, since the oxygen atom in trifluoroacetophenone **5c** is much less basic than those of other acetophenone derivatives. (2) Uncatalyzed reduction with BH₃·THF could occur in the case of trifluoroacetophenone **5c**, since the LUMO of ketone **5c** is much lower than those of other acetophenones.¹³ Fluorous prolinol **1** could be recovered in fair to moderate yields.

Finally, the reusability of the recovered fluorous prolinol **1** was investigated. After work-up in this reaction using B(OMe)₃ to prepare the oxazaborolidine, the fluorous ligand **1** was recovered from the suspension with a glass filter and washed with a small amount of cold aq sodium hydrogen carbonate as well as cold hexane, and dried under vacuum at room temperature. Unfortunately, the second reduction using the obtained fluorous ligand **1** gave a similar yield (78%) of the product **3a** but with lower enantioselectivity (*R/S*=68.4:31.6). Epimerization of the recovered fluorous prolinol **1** did not occur in this reaction, because the enantiomeric purity of the recovered fluorous prolinol **1** was also determined to be >99% ee by ¹H and ¹⁹F NMR analyses of the crude reaction mixture of (+)-MTPA amide derivative **4**, prepared by reacting the recovered fluorous prolinol **1** with (+)- α -methoxy- α -(trifluoromethyl)phenylacetyl chloride. While the exact reason for the decrease in enantioselectivity is not yet clear, it may be due to the presence of a small amount of water¹⁴ or boric acid derivatives along with the recovered fluorous prolinol **1**.

3. Conclusions

Catalytic asymmetric reduction of a variety of ketones using fluorous oxazaborolidines derived from a novel fluorous

prolinol with two perfluorohexylethyl groups at the α -position afforded the corresponding alcohols in good yields and good to high enantioselectivities (up to 93.2% ee). Moreover, up to 86% of the fluorous ligand **1** could be recovered by filtration without the use of any fluorous solvents or silica gel.

4. Experimental

4.1. General methods

¹H (500 MHz) and ¹³C (126 MHz) NMR spectra were measured with a JEOL ECA-500 FTNMR spectrometer in deuteriochloroform (CDCl₃) solutions with tetramethylsilane (Me₄Si) as an internal standard. ¹⁹F NMR (471 MHz) spectra were recorded on a JEOL ECA-500 FT NMR in CDCl₃ solutions using trichlorofluoromethane (CFCl₃) as an external standard. Anhydrous tetrahydrofuran (THF) and diethyl ether were purchased from Kanto Chemical Co., Inc. and used directly without any treatment. Dichloromethane (CH₂Cl₂) was distilled over calcium hydride under argon. Toluene-*d*₈ was purchased from Cambridge Isotope Laboratories, Inc. and used without any treatment. The ee values of the products were determined by chiral HPLC or GC analyses.

4.2. *N*-*tert*-Butoxycarbonyl-(2*S*)-bis(3,3,4,4,5,5,6,6,7,7,8,8,8-tridecafluorooctyl)(pyrrolidin-2-yl)methanol

A solution of 3,3,4,4,5,5,6,6,7,7,8,8,8-tridecafluorooctyl iodide (4.181 g, 8.82 mmol) in dry Et₂O (24 ml) was cooled to $-78\text{ }^{\circ}\text{C}$ and *t*-BuLi (5.8 ml, 8.58 mmol) was added slowly. The mixture was stirred for 20 min at $-78\text{ }^{\circ}\text{C}$. After *N*-(*tert*-butoxycarbonyl)-(L)-proline methyl ester (0.338 g, 1.47 mmol) in dry Et₂O (10 ml) was added slowly, the solution was stirred for 1 h at $-78\text{ }^{\circ}\text{C}$ and then slowly warmed to $0\text{ }^{\circ}\text{C}$ with stirring. The mixture was poured into an ice solution of satd aq NH₄Cl/10% aq HCl=3:1 (80 ml), the organic

layer was separated, and the aqueous layer was extracted with Et₂O (2×50 ml). The combined organic layers were washed with brine (50 ml) and dried over Na₂SO₄. After Et₂O was evaporated, the residue was purified by column chromatography on silica gel (eluant: hexane/Et₂O=30:1) to give *N-tert*-butoxycarbonyl-(2*S*)-bis(3,3,4,4,5,5,6,6,7,7,8,8,8-tridecafluorooctyl)(pyrrolidin-2-yl)methanol (0.758 g, 0.849 mmol). *R*_f 0.13 (Hexane/Et₂O=30:1); [α]_D²³ −22.4 (c 1.00, CHCl₃); IR (KBr): 3292 (OH), 1662 (C=O) cm^{−1}; mp 89.5 °C; ¹H NMR (CDCl₃): δ 1.47 (s, 9H), 1.52–1.89 (m, 8H), 2.05–2.22 (m, 3H), 2.30–2.54 (m, 1H), 3.13–3.20 (m, 1H), 3.71–3.76 (m, 1H), 3.99 (t, *J*=7.81 Hz, 1H), 6.40 (s, 1H); ¹³C NMR (CDCl₃): δ 24.16 (s), 25.16 (s), 25.23 (t, *J*=21.92 Hz), 25.29 (t, *J*=21.09 Hz), 28.11 (s), 28.24 (s), 28.32 (s), 48.56 (s), 65.24 (s), 74.36 (s), 81.64 (s), 105.33–121.92 (m, 12C), 158.37 (s); ¹⁹F NMR (CDCl₃): δ −48.49 to −48.41 (m, 4F), −45.68 (br s, 4F), −45.16 (br s, 4F), −44.17 (br s, 4F), −37.80 to −36.11 (m, 4F), 3.12 (t, *J*=9.92 Hz, 6F); HRMS (FAB⁺) found: *m/z* 894.1496, calcd for C₂₆H₂₆F₂₆NO₃: M+H, 894.1498.

4.3. (2*S*)-Bis(3,3,4,4,5,5,6,6,7,7,8,8,8-tridecafluorooctyl)(pyrrolidin-2-yl)methanol (1)

A solution of *N-tert*-butoxycarbonyl-(L)-bis(3,3,4,4,5,5,6,6,7,7,8,8,8-tridecafluorooctyl)(pyrrolidin-2-yl)methanol (0.953 g, 1.07 mmol) in CH₂Cl₂ (6.3 ml) was cooled to 0 °C and TFA (6.3 ml) was added. The mixture was stirred for 1.5 h at room temperature. After the mixture was poured into a satd aq Na₂CO₃ solution (60 ml), the organic layer was separated, and the aqueous layer was extracted with CH₂Cl₂ (2×60 ml). The combined organic layers were washed with brine and dried over Na₂SO₄. CH₂Cl₂ was evaporated to give (2*S*)-bis(3,3,4,4,5,5,6,6,7,7,8,8,8-tridecafluorooctyl)(pyrrolidin-2-yl)methanol (0.814 g, 1.21 mmol). [α]_D^{23.5} −5.34 (c 0.374, CHCl₃ and AK-225G); IR (KBr): 3101 (OH) cm^{−1}; mp 50.0–52.0 °C; ¹H NMR (CDCl₃ and AK-225G): δ 1.64–1.94 (m, 8H), 1.98–2.33 (m, 6H), 2.84–2.93 (m, 1H), 3.02–3.12 (m, 1H), 3.14–3.22 (m, 1H); ¹³C NMR (CDCl₃ and AK-225G): δ 24.98 (s), 25.76 (t, *J*=22.33 Hz), 25.89 (s), 27.61 (s), 46.96 (s), 63.98 (s), 72.13 (s), 107.14–125.80 (m, 12C); ¹⁹F NMR (CDCl₃ and AK-225G): δ −126.55 to −126.30 (m, 4F), −123.52 (s, 4F), −123.06 (s, 4F), −122.09 (s, 4F), −115.07 to −114.42 (m, 4F), −81.21 (t, *J*=10.22 Hz, 6F); HRMS (FAB⁺) found: *m/z* 794.0790, calcd for C₂₁H₁₈F₂₆NO: M+H, 794.0793.

4.4. *N-α*-Methoxy-*α*-(trifluoromethyl)phenylacetyl-(2*S*)-bis(3,3,4,4,5,5,6,6,7,7,8,8,8-tridecafluorooctyl)-(pyrrolidin-2-yl)methanol (4)

To a solution of (L)-bis(3,3,4,4,5,5,6,6,7,7,8,8,8-tridecafluorooctyl)(pyrrolidin-2-yl)methanol (0.158 g, 0.199 mmol) in THF (4 ml) was added 1.0 M aq NaOH (1.0 M, 0.2 ml, 0.200 mmol). The mixture was stirred, (+)-MTPA acid chloride (0.101 g, 0.400 mmol) was added, and the mixture was stirred for 1 h at room temperature. After the mixture was poured into brine (50 ml), the organic layer was separated, and the aqueous layer was extracted with Et₂O (2×50 ml). The combined organic layers were dried over Na₂SO₄. After the solution was evaporated, the residue was purified by column chromatography on silica gel (hexane/ethyl acetate=

4:1) to give *N-α*-methoxy-*α*-(trifluoromethyl)phenylacetyl-(2*S*)-bis(3,3,4,4,5,5,6,6,7,7,8,8,8-tridecafluorooctyl)(pyrrolidin-2-yl)methanol (0.157 g, 0.198 mmol). *R*_f 0.6 (hexane/EtOAc=4:1); [α]_D^{23.0} +24.36 (c 0.67, CHCl₃); IR (NaCl): 3304 (OH), 1628 (C=O) cm^{−1}; mp 98.0–102.0 °C; ¹H NMR (CDCl₃): δ 1.40–1.66 (m, 5H), 1.77–1.89 (m, 2H), 2.04–2.18 (m, 4H), 2.45–2.62 (m, 2H), 3.66 (s, 3H), 4.04–4.08 (m, 1H), 4.39 (t, *J*=8.31 Hz, 1H), 6.37 (d, *J*=1.72 Hz, 1H), 7.35–7.41 (m, 3H), 7.50–7.51 (m, 2H); ¹³C NMR (CDCl₃): δ 24.65–25.44 (m, 4C), 25.18 (s, 2C), 27.12 (s, 2C), 48.43 (s, 1C), 55.98 (s, 1C), 75.17 (s, 1C), 85.18 (q, *J*=25.99 Hz, 1C), 108.13–124.70 (m, 12C), 126.67 (s, 2C), 128.56 (s, 2C), 129.64 (s, 1C), 133.38 (s, 1C), 168.63 (s, 1C); ¹⁹F NMR (CDCl₃): δ −126.12 (d, *J*=14.09 Hz, 4F), −123.39 to −123.19 (m, 4F), −122.84 (s, 4F), −121.82 (d, *J*=7.59 Hz, 4F), −115.45 to −113.72 (m, 4F), −80.81 (t, *J*=9.75 Hz, 3F), −80.83 (t, *J*=10.12 Hz, 3F), −71.22 (s, 3F); HRMS (FAB⁺) found: *m/z* 1010.1364, calcd for C₃₁H₂₅F₂₉NO₃: M+H, 1010.1371.

4.5. Typical procedure for the asymmetric reduction of ketones with fluorous prolinol 1 (Table 1, entry 2)

To a toluene-*d*₈ (1 ml) solution of fluorous prolinol 1 (0.079 g, 0.100 mmol), was added trimethoxyborane (B(OMe)₃) (0.1 mmol, 0.01 ml) at room temperature under an argon atmosphere. After being refluxed for 1 h, the reaction mixture was cooled to room temperature. After the successive addition of a THF solution of BH₃·THF complex (1.0 M tetrahydrofuran solution, 1.0 mmol, 1.0 ml) and a toluene-*d*₈ (8 ml) solution of acetophenone **2a** (0.120 g, 1 mmol) over 3 h at room temperature, the reaction mixture was stirred for an additional 1 h at the same temperature. The reaction mixture was then quenched with MeOH (1 ml) and satd aq NaHCO₃ (3 ml), the aqueous phase was removed and the mixture was held at −30 °C for 40 h, the supernatant was removed via syringe, and the fluorous ligand was determined by weighing the residue (0.034 g, 43%). Measurement of the organic phase by ¹H NMR using anisole (0.104 g, 0.962 mmol) as an internal standard gave the corresponding alcohol **3a** in 78% yield (0.779 mmol).

4.5.1. 1-Phenylethanol (3a).^{15,16} ¹H NMR (CDCl₃): δ 1.44 (d, *J*=6.52 Hz, 3H), 3.89 (s, 1H), 4.52–4.85 (m, 1H), 7.26–7.38 (m, 5H). Enantiomer separation of **3a**: HPLC (Daicel Chiralcel OD-H column, 0.4 ml/min, 254 nm, hexane/*i*-PrOH=95:5, *t*₁ (*R*-isomer)=16.6 min, *t*₂ (*S*-isomer)=20.3 min).

4.5.2. 1-(4-Methylphenyl)ethanol (3b).^{15,16} ¹H NMR (CDCl₃): δ 1.33 (d, *J*=6.34 Hz, 3H), 2.23 (s, 3H), 2.39 (s, 1H), 4.69 (q, *J*=6.34 Hz, 1H), 7.03 (d, *J*=7.81 Hz, 2H), 7.12 (d, *J*=7.81 Hz, 2H). Enantiomer separation of **3b**: GC (InertCap CHIRAMIX (GL Sciences), 40–180 °C, programming rate=2.0, *t*₁ (*R*-isomer)=54.7 min, *t*₂ (*S*-isomer)=56.2 min).

4.5.3. 1-(4-Methoxyphenyl)ethanol (3c).^{15,16} ¹H NMR (CDCl₃): δ 1.49 (s, 3H), 1.83 (s, 1H), 3.80 (s, 3H), 4.86 (s, 1H), 6.88–7.31 (m, 4H). Enantiomer separation of **3c**: GC (InertCap CHIRAMIX (GL Sciences), 40–180 °C, programming rate=2.0, *t*₁ (*R*-isomer)=66.2 min, *t*₂ (*S*-isomer)=67.0 min); HPLC (Daicel Chiralcel OD column, 0.3 ml/min,

hexane/*i*-PrOH=95:5, t_1 (*R*-isomer)=36.8 min, t_2 (*S*-isomer)=41.8 min).

4.5.4. 1-(4-Chlorophenyl)ethanol (3d).^{15,16} ^1H NMR (CDCl_3): δ 1.43 (d, $J=6.34$ Hz, 3H), 2.34 (s, 1H), 4.82 (q, $J=6.34$ Hz, 1H), 7.25–7.30 (m, 4H). Enantiomer separation of **3d**: HPLC (Daicel Chiralcel OD column, 0.4 ml/min, 254 nm, hexane/*i*-PrOH=95:5, t_1 (*R*-isomer)=30.0 min, t_2 (*S*-isomer)=28.9 min).

4.5.5. 1-(4-Trifluoromethylphenyl)ethanol (3e).¹⁶ ^1H NMR (CDCl_3): δ 1.51 (d, $J=6.10$ Hz, 3H), 1.97 (s, 1H), 4.97 (q, $J=6.10$ Hz, 1H), 7.49 (d, $J=8.06$ Hz, 2H), 7.61 (d, $J=8.06$ Hz, 2H). Enantiomer separation of **3e**: GC (InertCap CHIRAMIX (GL Sciences), 40–180 °C, programming rate=2.0, t_1 (*R*-isomer)=54.7 min, t_2 (*S*-isomer)=56.7 min).

4.5.6. 1-(4-Pyridyl)ethanol (3f).¹⁷ ^1H NMR (CDCl_3): δ 1.41–1.45 (m, 3H), 2.69 (s, 1H), 4.80–4.94 (m, 1H), 7.21–7.44 (m, 2H), 8.35–8.43 (m, 2H). Enantiomer separation of **3f**: HPLC (Daicel Chiralcel AS-H column, hexane/*i*-PrOH=95:5, 254 nm, 0.5 ml/min, t_1 (*S*-isomer)=71.4 min, t_2 (*R*-isomer)=83.9 min).

4.5.7. 3,3-Dimethyl-2-butanol (3g).¹⁸ ^1H NMR (CDCl_3): δ 0.82 (s, 9H), 1.04 (d, $J=6.52$ Hz, 3H), 2.52 (s, 1H), 3.62 (q, $J=6.52$ Hz, 1H). Enantiomer separation of **3g**: GC (CP-Chirasil-Dex CB (VARIAN), 40–225 °C, programming rate=2.0, t_1 (*R*-isomer)=18.7 min, t_2 (*S*-isomer)=20.3 min).

4.5.8. 1,2,3,4-Tetrahydronaphthalen-1-ol (3h).¹⁸ ^1H NMR (CDCl_3): δ 1.79–2.00 (m, 5H), 2.68–2.86 (m, 2H), 4.77 (t, $J=4.83$ Hz, 1H), 7.09–7.11 (m, 1H), 7.17–7.22 (m, 2H), 7.40–7.43 (m, 1H). Enantiomer separation of **3h**: HPLC (Daicel Chiralcel AS-H column, hexane/*i*-PrOH=95:5, 254 nm, 0.2 ml/min, t_1 (*R*-isomer)=42.7 min, t_2 (*S*-isomer)=34.9 min).

4.5.9. 2-Fluoro-1-phenylethanol (6a).¹⁹ ^1H NMR (CDCl_3): δ 2.53 (s, 1H), 4.59–4.34 (m, 2H), 5.05–4.99 (m, 1H), 7.38–7.42 (m, 5H). Enantiomer separation of **6a**: HPLC (Daicel Chiralcel OD column, 0.8 ml/min, 254 nm, hexane/*i*-PrOH=95:5, t_1 (*S*-isomer)=15.1 min, t_2 (*R*-isomer)=18.9 min).

4.5.10. 2,2-Difluoro-1-phenylethanol (6b).¹⁹ ^1H NMR (CDCl_3): δ 2.43 (s, 1H), 4.83 (dt, $J=10.08$, 4.75 Hz, 1H), 5.77 (dt, $J=56.02$, 4.75 Hz, 1H), 7.42–7.36 (m, 5H). Enantiomer separation of **6b**: HPLC (Daicel CHIRALPAK AS-H, hexane/*i*-PrOH=95:5, 0.8 ml/min, 254 nm, t_1 (*S*-isomer)=12.0 min, t_2 (*R*-isomer)=12.7 min).

4.5.11. 2,2,2-Trifluoro-1-phenylethanol (6c).¹⁹ ^1H NMR (CDCl_3): δ 2.65 (s, 1H), 5.02 (q, $J=6.68$ Hz, 1H), 7.47–7.41 (m, 5H). Enantiomer separation of **6c**: GC (CP-Chirasil-Dex CB (VARIAN), 50–160 °C, programming rate=2.0, t_1 (*S*-isomer)=43.5 min, t_2 (*R*-isomer)=44.2 min).

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